

FIG. 1

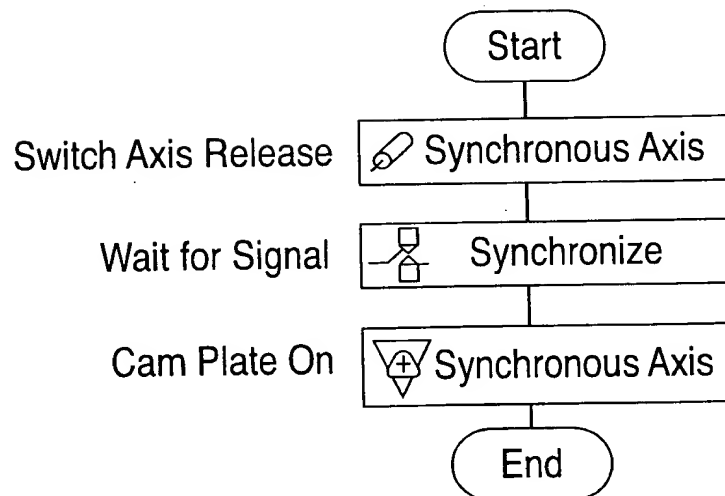


FIG. 4

0901586-07401

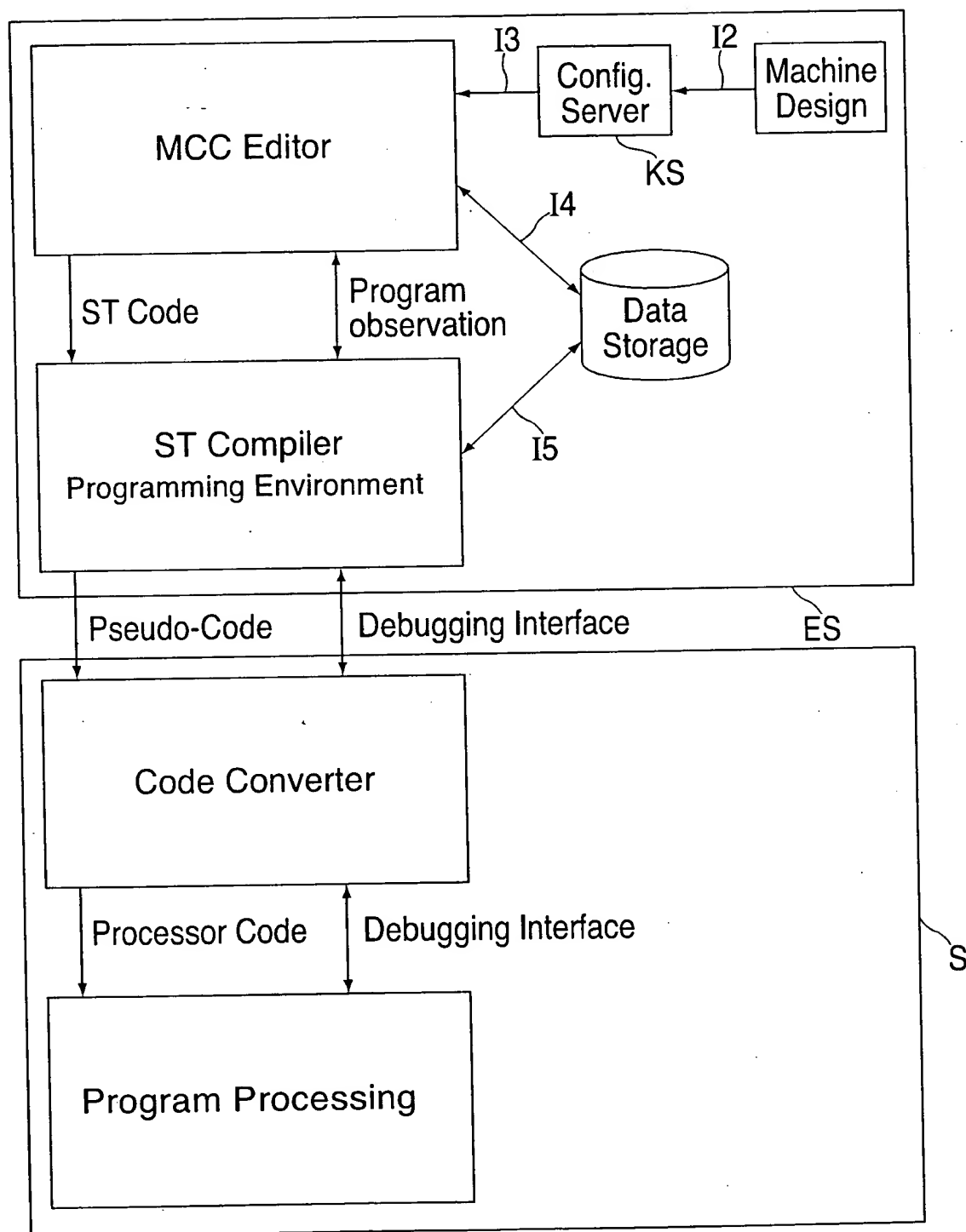


FIG. 2

FIG. 3

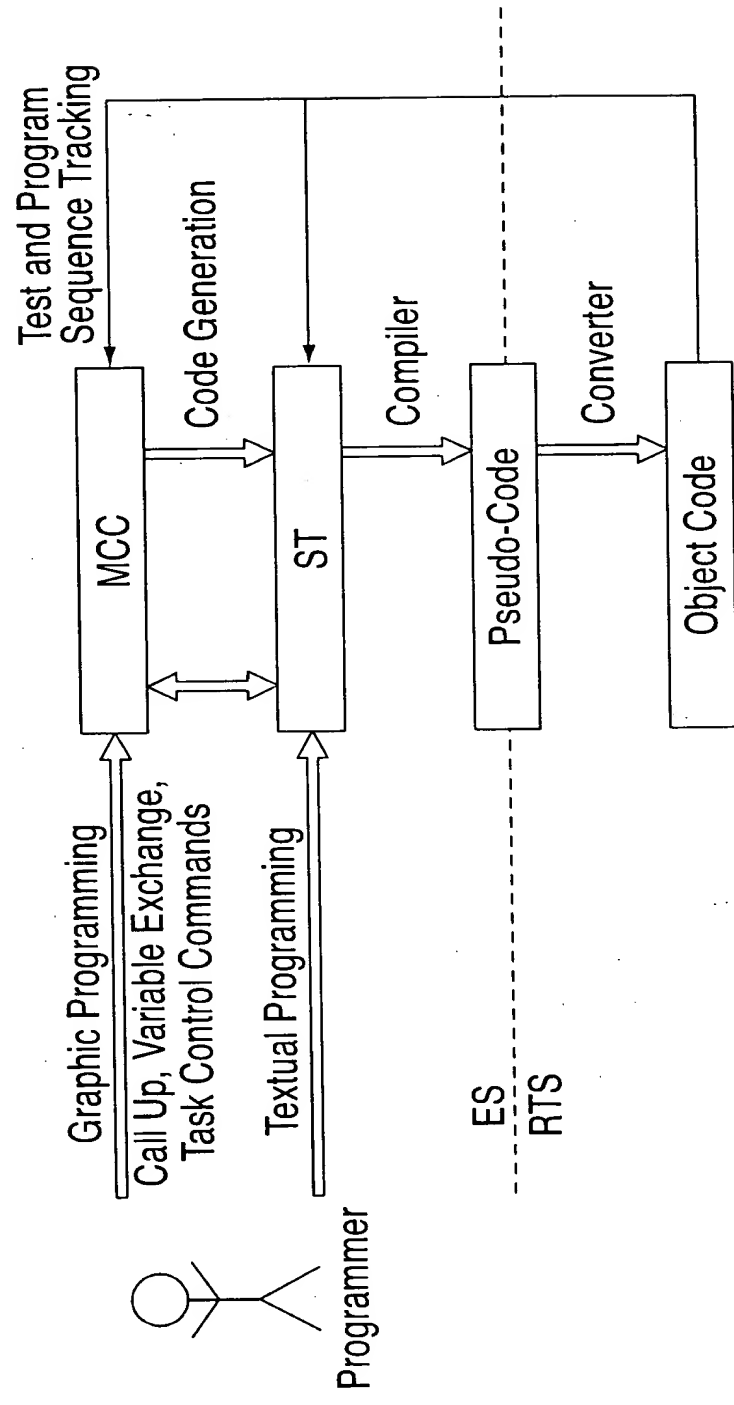


FIG. 3

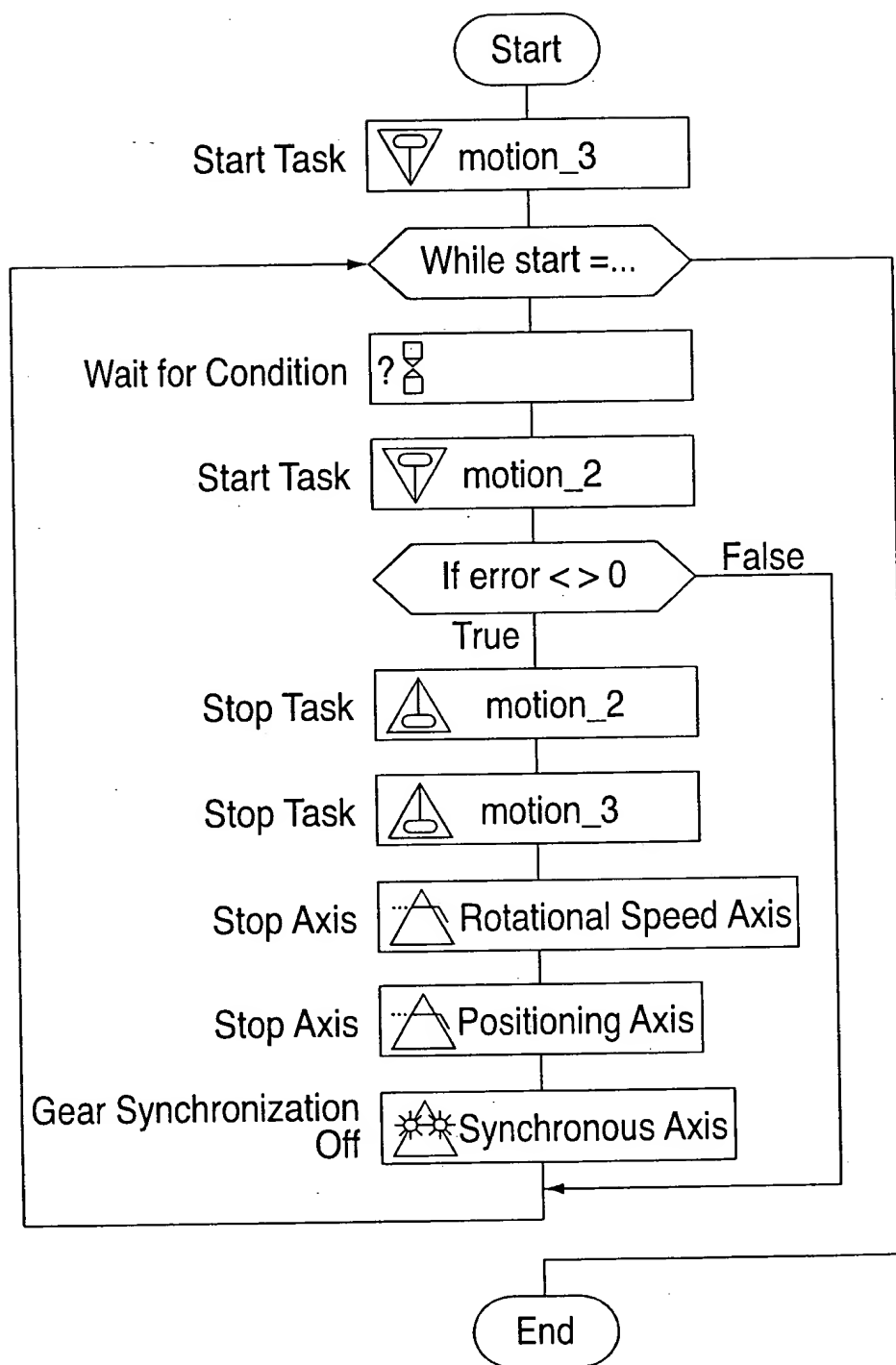


FIG. 5

104220-9851660

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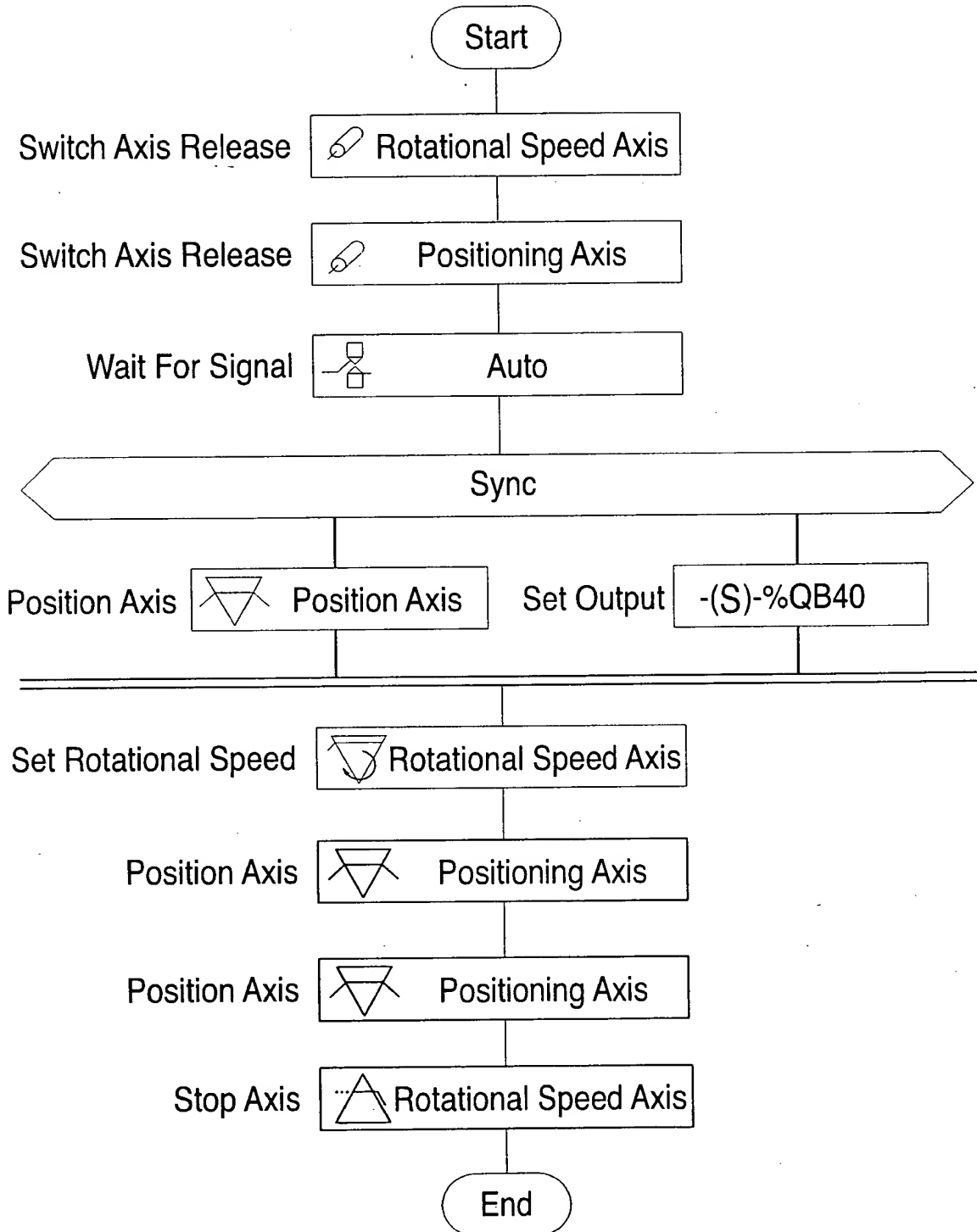


FIG. 6

Position Axis

Axis

Axis\_1

Parameter

Dynamic

Rate of Change

standard

mm/s<sup>3</sup>

Acceleration

standard

mm/s<sup>2</sup>

Rate of Change

standard

mm/s<sup>3</sup>

Rate of Change

standard

mm/s<sup>3</sup>

Deceleration

standard

mm/s<sup>2</sup>

Rate of Change

standard

mm/s<sup>3</sup>

Velocity profile

Trapezoidal

Transitional Behavior

Detaching

☒ Wait

Position Window Reached

OK

Terminate

Accept

Help

FIG. 7

APPROVED	D.G. FIG.
CLASS	SUBCLASS
SHEETSMAN	

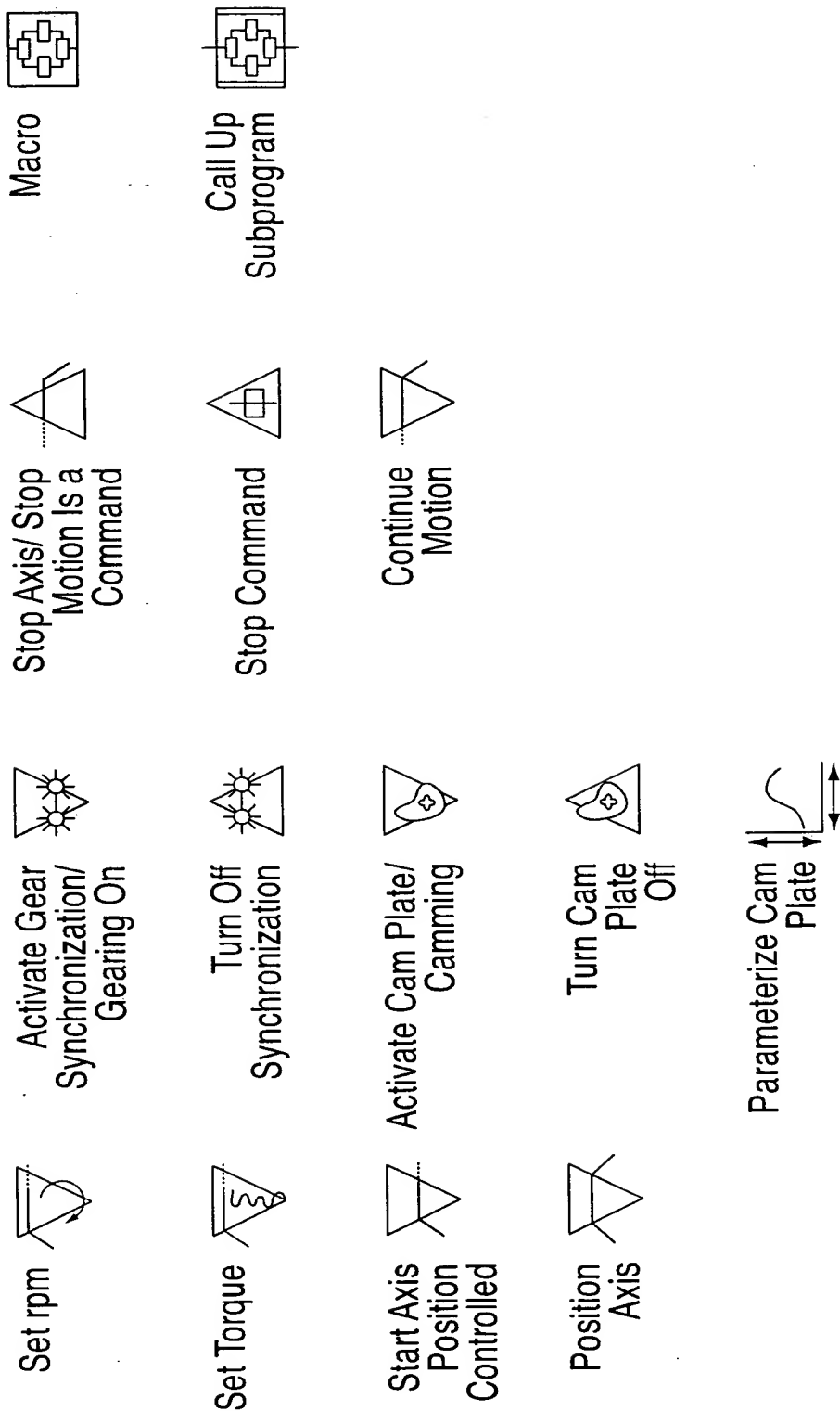


FIG. 8